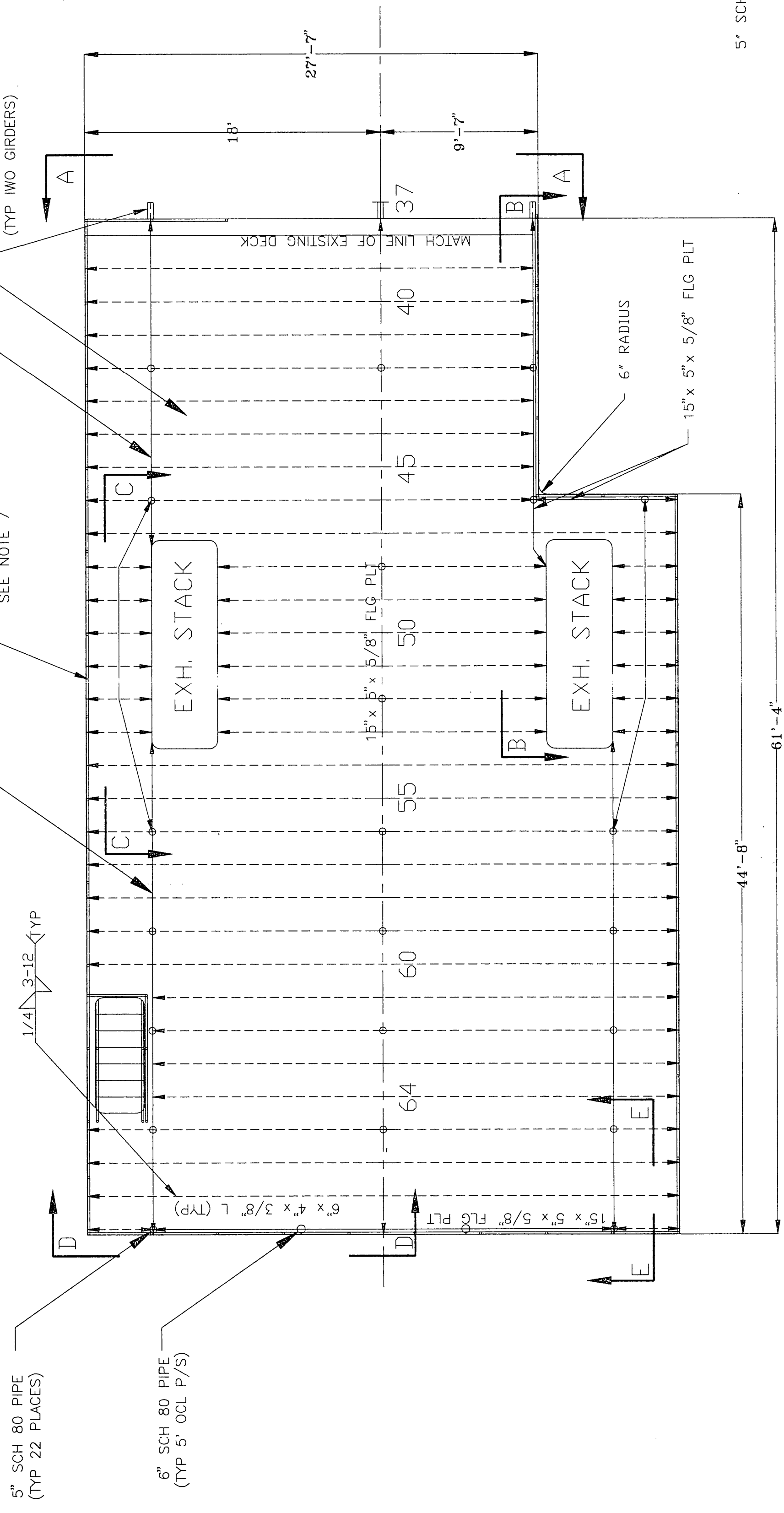
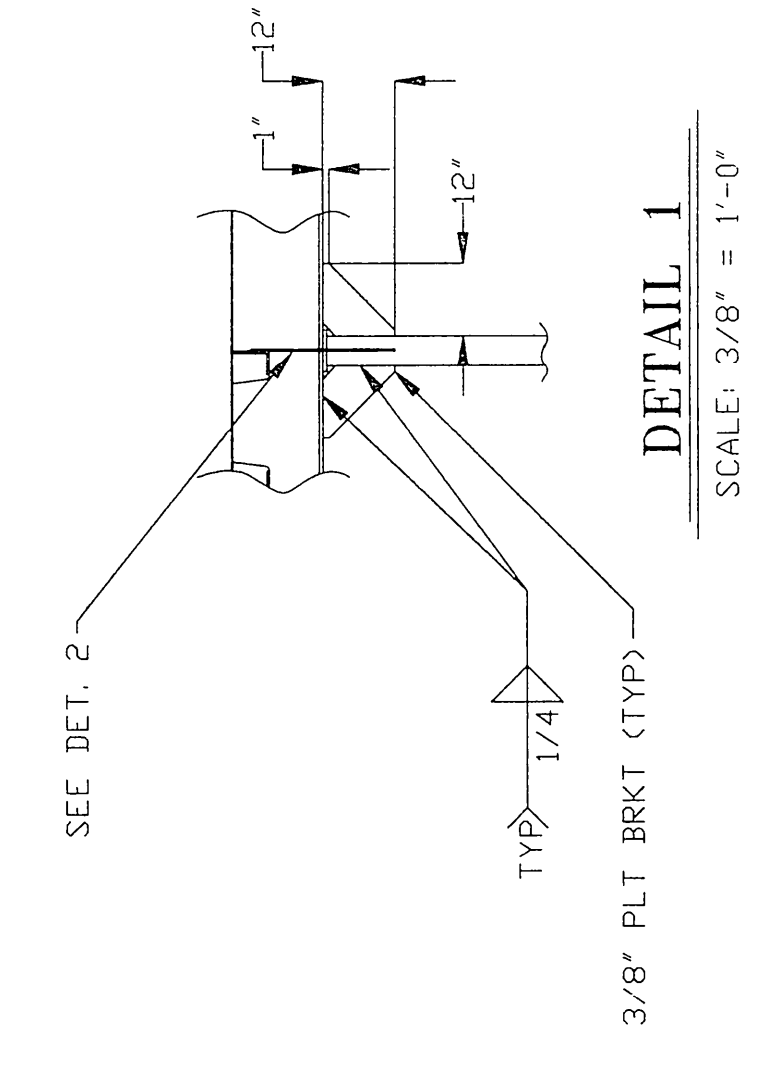


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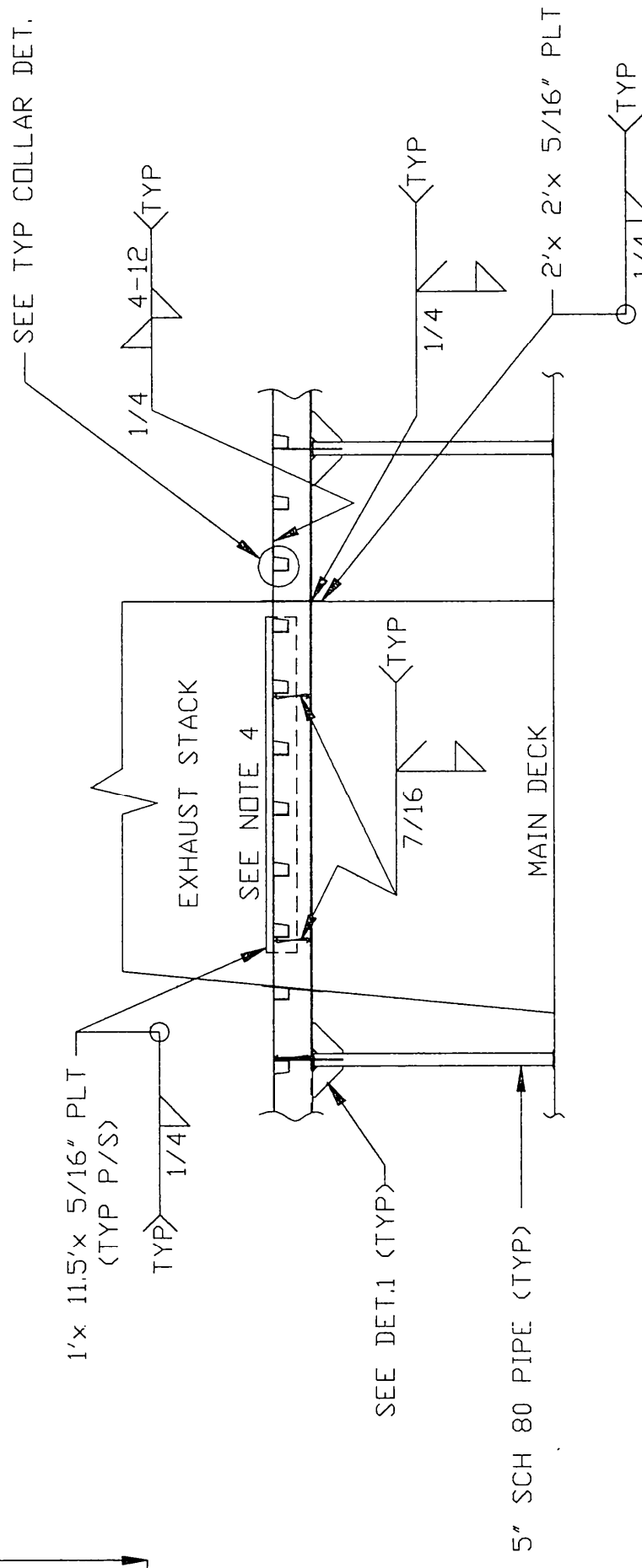
1. WELD DOUBLE CONTINUOUS ENDS OF ALL STIFFENERS AND GIRDERS APPROXIMATELY 1/10 OF THE OVERALL LENGTH.
2. ALL WORKMANSHIP SHALL BE OF GOOD MARINE PRACTICE AND TO THE SATISFACTION OF THE ATTENDING SURVEYOR.
3. FOC'SLE DECK EXTENSION SCANTLINGS DESIGNED FOR 200 LBS/SQ.FT. AND IN ACCORDANCE WITH ABS 1997 RULES FOR BUILDING AND CLASSING STEEL VESSELS UNDER 90M (295 FT.) IN LENGTH.
4. OUTBOARD ANGLES IN WAY OF EXHAUST STACKS (P/S) FRAMES 48-53 SHALL BE WELDED 1/4" DOUBLE CONTINUOUS ALL AROUND.
5. SHIPYARD TO FIELD FIT PORT STAIRS AFTER ERECTION OF DECK. ANGLE OF STAIRS SHALL NOT EXCEED 50 DEGREES.
6. FOC'SLE DECK EXTENSION TRANSITIONAL BRACKETS SHALL BE COVERED WITH STEPS AND HANDRAILS TO SURVEYORS. SATISFACTION TO AVOID TRIPPING HAZARD.
7. HANDRAILS TO ENCOMPASS PERIMETER OF NEW DECK AND THREE (3) SIDES OF DECK OPENINGS. STANCHIONS SPACING SHALL NOT EXCEED 4 FEET. SEE DETAIL 4 FOR EVERY THIRD STANCHION, HANDRAIL SPACING AND WELDING DETAILS. ALL TO THE SATISFACTION OF THE ATTENDING SURVEYOR.



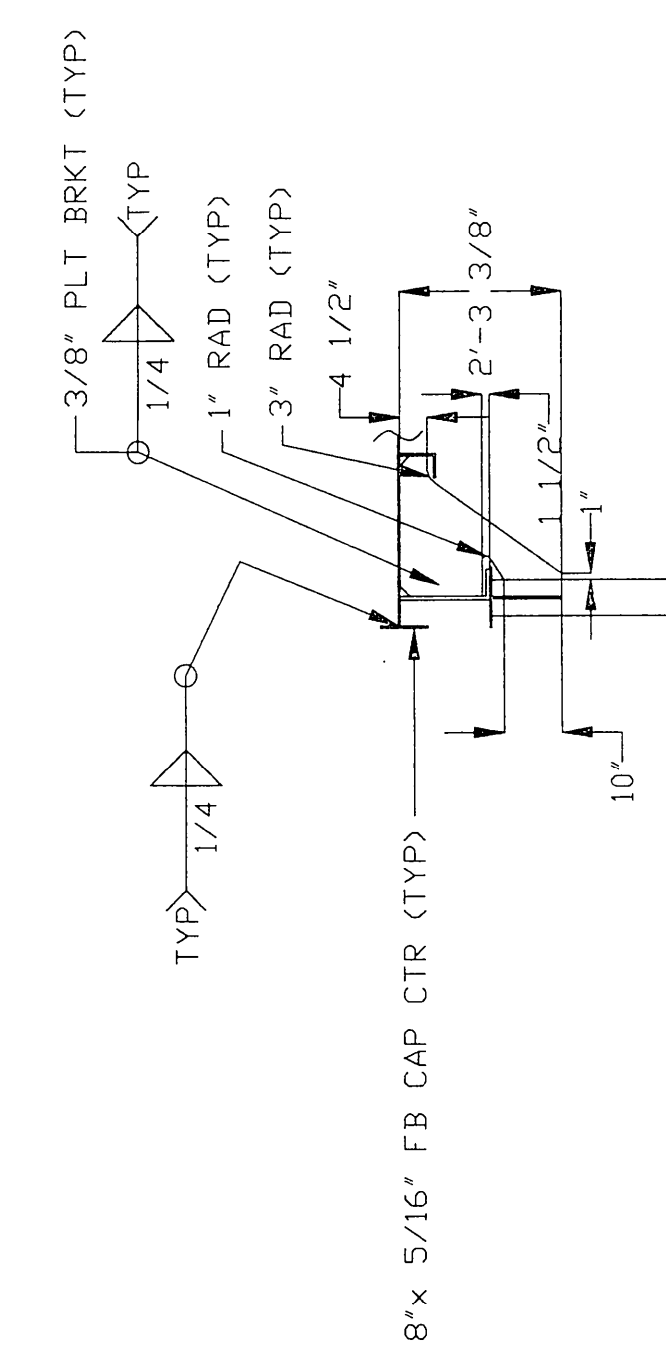
FOC'SLE DECK EXTENSION
SCALE: 3/16" = 1'-0"



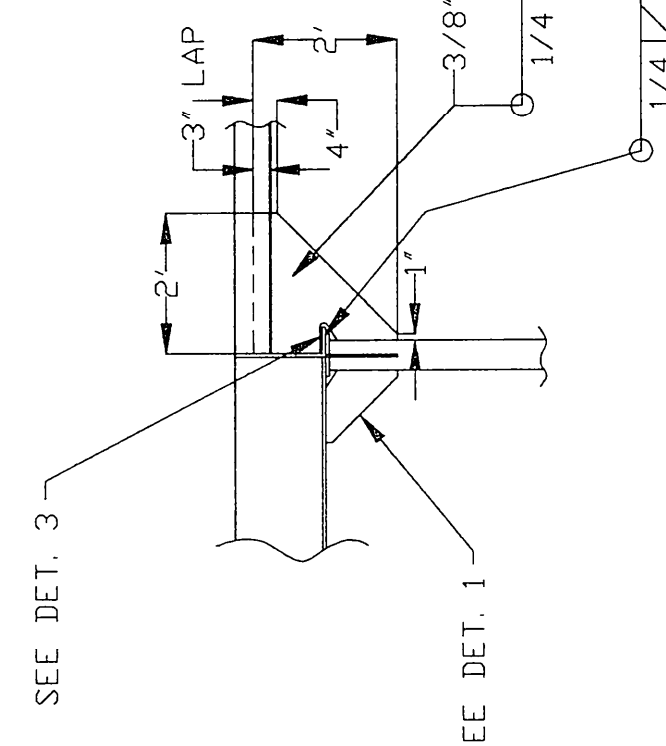
DETAIL 1
SCALE: 3/8" = 1'-0"



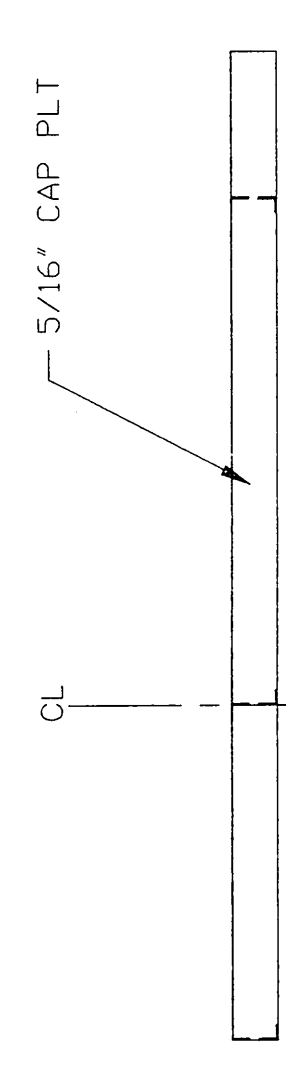
SECTION C-C
SCALE: 3/16" = 1'-0"



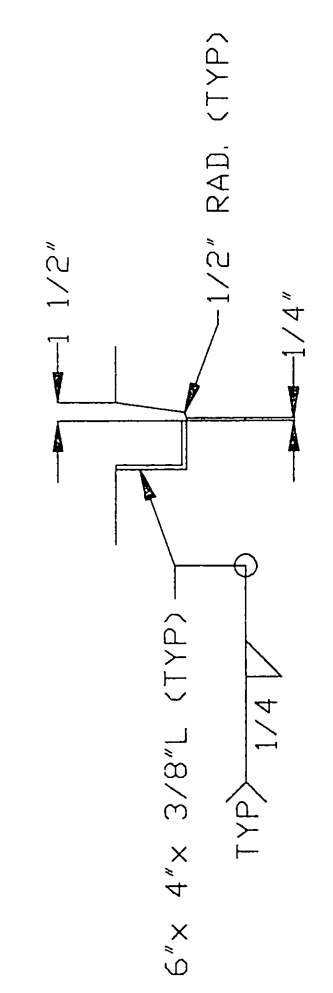
DETAIL 3
SCALE: 3/8" = 1'-0"



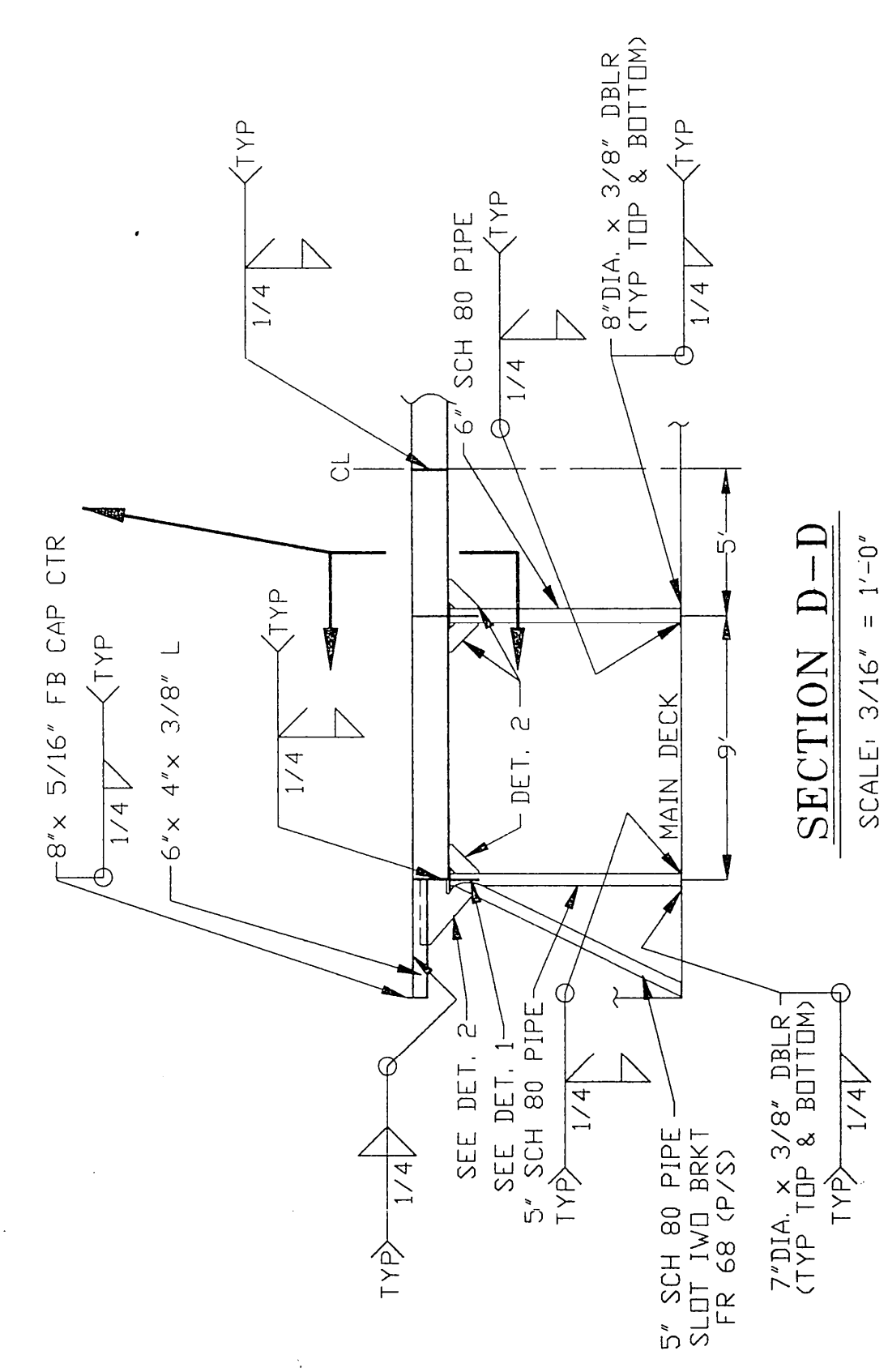
DETAIL 2
SCALE: 3/8" = 1'-0"



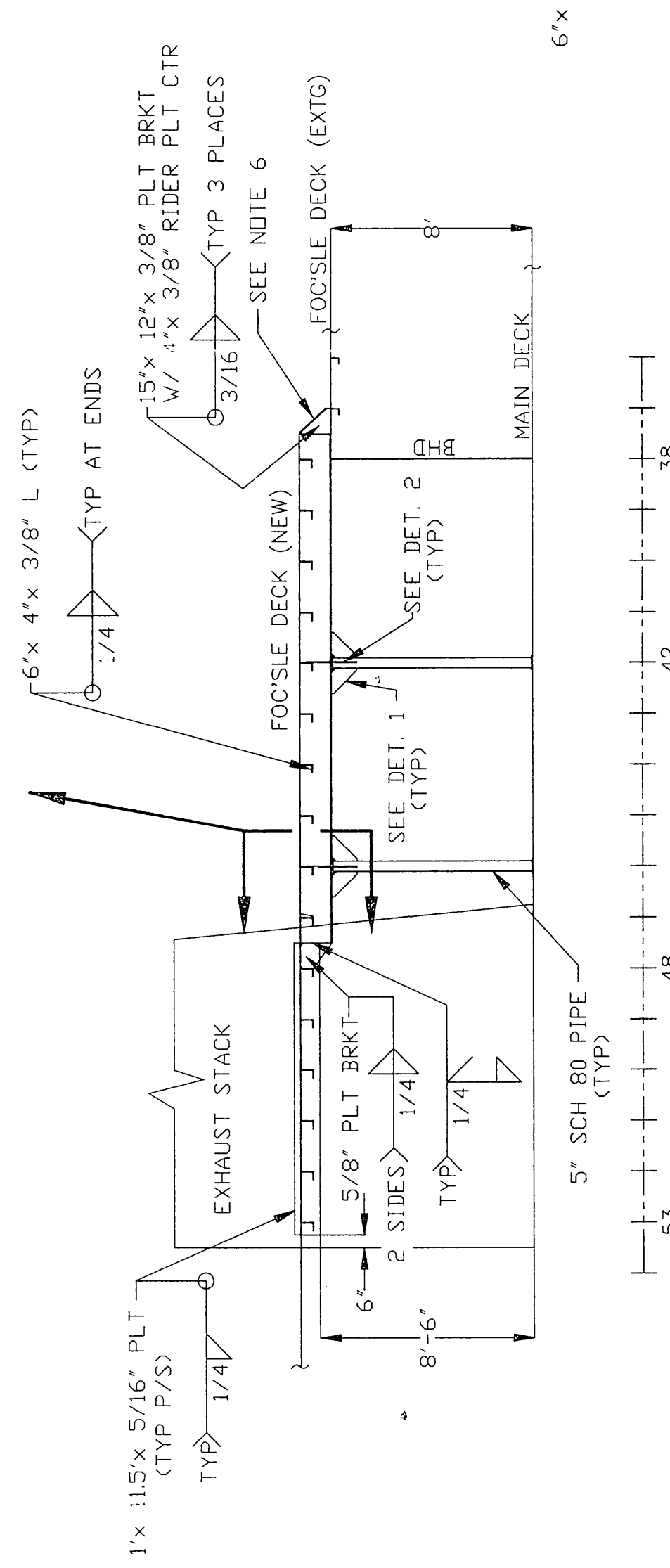
SECTION A-A
SCALE: 3/16" = 1'-0"



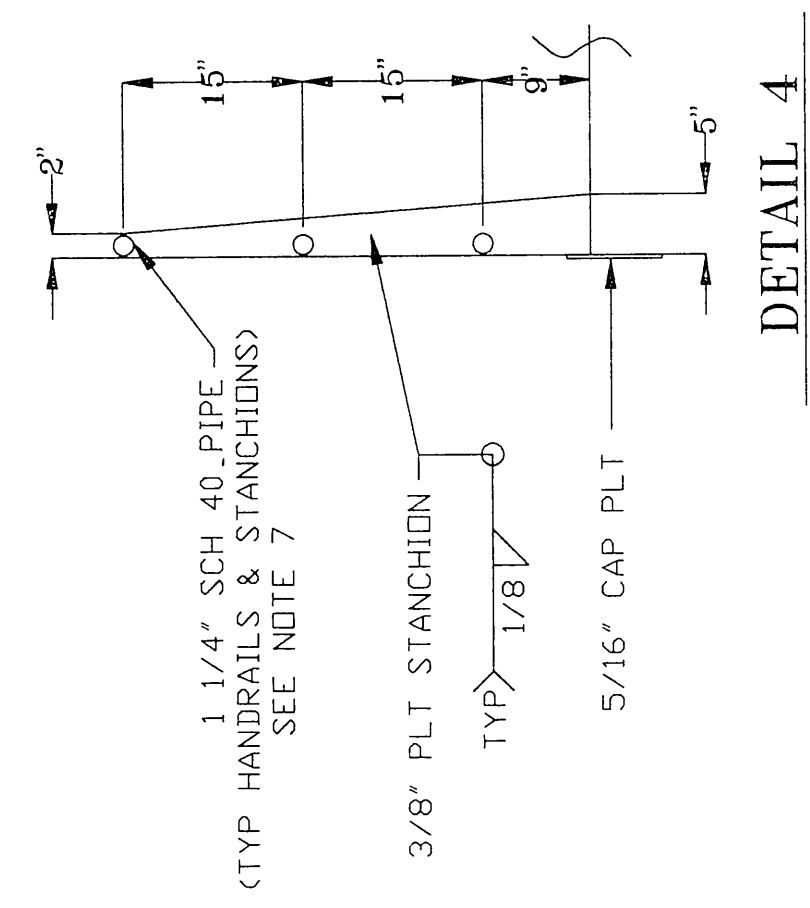
TYPICAL COLLAR DETAIL
SCALE: 3/4" = 1'-0"



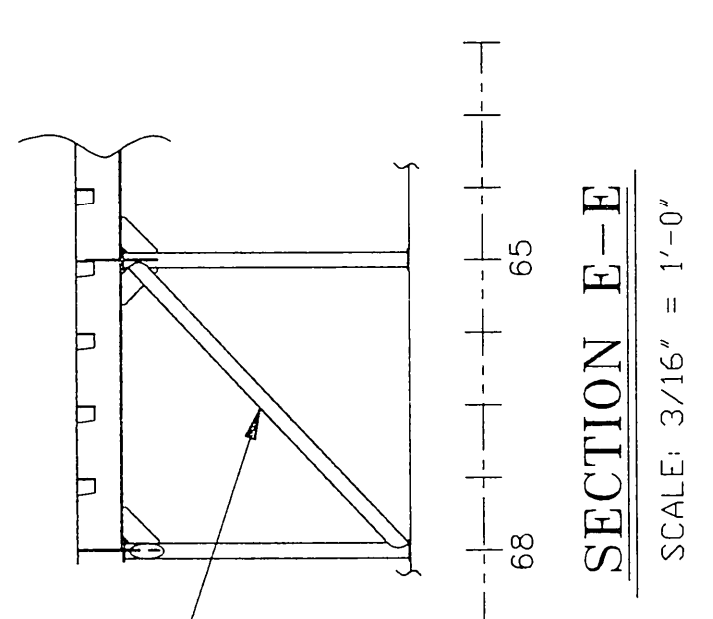
SECTION D-D
SCALE: 3/16" = 1'-0"



SECTION B-B
SCALE: 3/16" = 1'-0"



DETAIL 4
SCALE: 3/4" = 1'-0"



SECTION E-E
SCALE: 3/16" = 1'-0"

NO.	BY	DATE	ZONE	DESCRIPTION	ALTERATION
1	XXX	MO./#/YR			

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143' x 36' x 10' SEISMIC VESSEL FOC'SLE DECK EXTENSION AND DETAILS

TIDEWATER MARINE SERVICE

APPLICABLE NAME	DATE	TASK NO.	SHT 1
M.V. GEO TIDE	11835	97127	OF 1
DRAWN BY	CHECKED BY	DWG. SCALE	REV
TONY WISE	TONY WISE	AS SHOWN	0
CADD NO.	HA\SL\GEO\11835\H97127	PLOT SCALE	0